#### Seismic Resiliency: Upgrading a Treated Water Reservoir and Transmission Pipelines for the Big One

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### **Presentation Outline**

- Overview of SFPUC's Water System Improvements Program (WSIP)
- Harry Tracy Water Treatment Plant (HTWTP) Long Term Improvements Project (LTIP)
  - Design
  - Construction
- Peninsula Pipeline Seismic Upgrades (PPSU) Project
  - Design
  - Construction

# **SFPUC Hetch Hetchy Water System**

- 260 millions gallons per day
- To over 2.5 million Bay Area residents
- Travels 167 miles by gravity
- Crosses 3 faults

# **SFPUC Hetch Hetchy Water System**



#### SPFUC's Water System Improvements Program (WSIP)

- \$4.8 billion water system improvement program, implemented in 2002
- WSIP Goals
  - Seismically protect the water system
  - Assure reliable and adequate supply in case of catastrophic event or drought conditions
- One of the largest infrastructure programs in the country

# **WSIP Seismic Design Criteria**

#### BSE-2 (Basic Safety Earthquake-2) per ASCE 41

- 2,475 year return period earthquake
- 2% occurrence in 50 years
- Maximum Credible Earthquake of 7.9

#### Seismic Reliability:

- Transmission pipelines to provide service within 24 hours of a Maximum Credible Earthquake on San Andreas Fault
- Deliver 140 MGD within 24 hours after event

# HARRY TRACY WATER TREATMENT PLANT LONG TERM IMPROVEMENTS PROJECT

# Harry Tracy WTP Overview

- Built in 1972 and expanded in 1988, 1992 and 2011-2015
- Direct filtration plant
- Rated capacity: 140 MGD
  - Sustainable capacity: 90 MGD
  - Average Flow: 20 40 MGD
- Plant challenges
  - San Andreas Fault
  - Site limitations



### **Process Flow Diagram**



HARRY TRACY WTP

# Harry Tracy WTP Project Map



#### Earthwork Required to Support TWR



# Soil Nail Retaining Wall

- Length: ~700 feet long
- Height: 20 to 65 feet tall
- Anchored by ~1,000 soil nails
- Nail length: 25 to 70 feet







### Mechanically Stabilized Earth (MSE) Wall

- Two tiers upper & lower walls
- Precast concrete facing panels
  - 5' by 5' face area
  - Architectural detailing



#### **11 MG TWR - Process Flow**



#### 11 MG TWR - Components



# **Piles, Pile Caps and Foundation**

- 800+ Piles
  - HP-14 x 117
  - Depth: 12 to 61 feet
  - Depth to bedrock varies by 40' over



- Pile-caps to connect piles to floor slab
- Foundation
  - 2'-3" thick slab

#### 11 MG TWR – Outer Wall

- Contain chlorine raceway contactor (3 MG)
- Strand-wound circular prestressed concrete wall
- Cast-in-place concrete core
  - 12" thick at top
  - 18" thick at bottom
- Vertical post-tensioning tendons
- Circular prestressed reinforcement
  - 4 layers of strands wrapped around wall base
  - 3/8" thick shotcrete layer between wraps



#### 11 MG TWR – Inner Wall

- Contain operational storage reservoir (8 MG)
- Cast-in-place concrete wall
- No prestressed reinforcement





- Vertical post-tensioning tendons
- Tapered wall
  - 12" thick at top
  - 34" thick at bottom

# 11 MG TWR - Wall Connections

- Connections to floor slab and roof slab
  - Designed as unrestrained conditions
  - Allows tank to expand and contract when filling or draining the tank
  - Seismic cable connectio
    Transfer seismic load of wall to foundation
     Prevents sliding of tank off foundation

H-PILF





#### 11 MG TWR - Roof and Columns

- Roof designed as two-way slab
  - Rebar resists bending stresses in each directions
  - Reduces thickness of concrete





- 88 columns
- 30" diameter

#### **Project Completed in April 2015!**



# PENINSULA PIPELINE SEISMIC UPGRADES PROJECT

# Peninsula Pipeline Seismic Upgrades Overview

- Transmission pipelines from HTWTP
  - San Andreas Pipeline No. 2 (SAPL2)
  - San Andreas Pipeline No. 3 (SAPL3)
  - Sunset Branch Pipeline (SSBPL)
- Cross the Serra Fault
- Traverse areas of potential liquefaction in the Colma Valley

## **PPSU Project Map**



# **PPSU Project Description**

#### Millbrae Site

- Replacement of approximately 900 feet of SSBPL at the Serra Fault Crossing
- San Bruno South Site
  - Replacement of approximately 1,120 feet of SAPL2 and approximately 990 feet of SAPL3 at the Serra Fault Crossing
- San Bruno North Site
  - Structural support of SAPL2 within an existing concrete box tunnel

### **PPSU Project Description, Cont.**

#### South San Francisco Site

- Replacement of 665 feet of SAPL 2 located in the Colma Valley liquefaction zones
- Colma Site
  - Replacement of approximately 685 feet located in the Colma Valley liquefaction zones

## **Serra Fault Hazard Zones**

#### Seismic hazard zones

- Serra Fault primary rupture hazard zone
- Serra Fault secondary deformation hazard zone



# **Basis of Design**

- Hazard zones and geotechnical parameters determined design requirements
  - Pipe thickness
  - Connection welds
  - Specialized trench backfill material
- Finite element modeling was performed using ABAQUS
  - Confirm the design will perform as expected under a seismic event

# PPSU Design Concepts: Strengthen Pipes

- Steel pipe thicknesses between 5/8 and 1-1/4 inch thick
- Butt-welded joints between pipe segments
- Butt strap connections encased in concrete between new and existing pipes
- Reinforced concrete-encased miter bends with welded 'shear studs'





# PPSU Design Concepts: Flexible Trench Backfill Material

- Provide flexibility for pipe movement within trench
- Unconventional trench materials
  - Gravel
  - Expanded polystyrene geofoam (EPS foam)
  - Cellular concrete
  - Light weight aggregate
- Polyurethane lined and coated
- Multiple trench section designs
  - Dependent on hazard zones



## Trench Section in Secondary Deformation Hazard Zone



#### Trench Backfill

- Select native
- Class 1 permeable material
- Class 2 aggregate base

- Pipe Bedding
  - Sand
  - Controlled Density Fill (CDF)
  - Class 1 permeable material



### Trench Sections in Primary Rupture Hazard Zone



## Trench Sections in Primary Rupture Hazard Zone, Cont.



## **Construction Challenges**

- 1. Pipeline alignment
- 2. Erosion control/Inclement weather
- 3. Unconventional backfill materials





## Construction Challenge 1: Alignment Millbrae Site



**Residential Area** 

# Construction Challenge 1: Alignment San Bruno South Site



# Construction Challenge 1: Alignment, Cont.





#### Construction Challenge 2: Erosion Control/Inclement Weather, cont.



#### Construction Challenge 2: Erosion Control/Inclement Weather, cont.



#### Construction Challenge 3: Unconventional Materials - EPS Foam

- Expanded polystyrene geofoam (EPS foam)
  - Cut material on site to required dimensions
  - Limit weight on foam



#### Construction Challenge 3: Unconventional Materials - EPS Foam, Cont.





#### Construction Challenge 3: Unconventional Materials - Lightweight Aggregate

#### Light weight aggregate

- No appropriate ASTM standard for in-situ compaction testing
- Concern for settlement of parking lot/road



#### Construction Challenge 3: Unconventional Material - Cellular Concrete

#### Cellular Concrete

- Difficulties meeting low strength requirements
- Optimized strength/weight ratio





#### **Questions?**

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